

Modena HE High efficiency condensing combination and system boilers











High efficiency Condensing combination boilers 27c, 32c & 38c System boilers 18s, 25s and 32s

21st century design for 21st century life



Modena HE

High efficiency combination and system boilers



Ferroli is one of Europe's leading manufacturers of heating solutions for domestic, commercial and industrial requirements. We pride ourselves on using the latest technological advances to achieve optimum energy efficiency whilst ensuring environmental protection. This means that when you choose a new Ferroli high efficiency condensing boiler for your home, you can be assured that you have chosen one of the most sustainable and cost-effective ways to generate heat and hot water.

We also understand that reliability is your number one concern and that is why the Modena HE range is available with the choice of a 5, 7 or 10 year full parts and labour manufacturer's warranty*.

Reliability reassurance with





Modena HE

High efficiency boilers Combination 27c, 32c and 38c System 18s, 25s and 32s







All Modena HE boilers come with a 5 year manufacturer's parts & labour warranty, with the option to upgrade to a 7 or 10 year warranty.

Height 600mm, Width 400mm, Depth 320mm (38c Depth 350mm)

Weight 28kg (18s & 25s), 29kg (27c), 30kg (32s), 31.5kg (32c) and 33kg (38c)

Exceptionally low operating noise level

NOx Class 5* rated for extremely low emissions and high performance

Highly energy efficient for excellent fuel cost economy

Operates on both natural gas and LPG

Combi models have only 4 moving parts – DHW water flow meter, pump, fan and gas valve - and system models have only 3

Accessories available include valve cover, rear pipe space frame and a choice of mechanical or digital timers or radio-controlled room thermostats

Combi models condense in hot water mode

All components can be serviced or removed via front panel

Central flueing for easy replacement installations

Microprocessor control and adjustment system with advanced self-diagnosis

Please note: System models come without a timer.

*UK warranty is subject to terms and conditions – please refer to the document enclosed with the boiler or contact our service department for further information.

up to

7.1
kW
max
OUTPUT

38c DHW flow rate

16.0 I/min

@ \[\Delta \text{ 35°C} \]

moving parts

MODENA comes with filling loop

optional
digital RF
programmable
room
thermostat

The Modena HE range sets a new standard for the domestic boiler market. It is the smallest, lightest and quietest boiler in its class and comes with the choice of a 5, 7 or 10 year full parts and labour manufacturer's warranty.

High SAP 2009 efficiency figures and NOx Class 5* emissions are proof that the Modena delivers what every customer wants — an exceptionally reliable boiler that combines high performance with lower fuel bills.

At just 600mm high the Modena can be sited in the most awkward of spaces; a liftweight of between 28kg and 33kg allows for one-man installation and an exceptionally low operating noise level means it can hardly be heard.

Technical specifications

		Combination			System	
	27c	32c	38c	18s	25s	32s
Ferroli product codes						
Natural Gas 5yr Warranty	0T1R2AGA	0T1R3AGA	0T1R4AGA	0T2O1AGA	0T2O2AGA	0T2O3AGA
LPG 5yr Warranty	OT1R2BGA	OT1R3BGA	OT1R4BGA	0T2O1BGA	0T2O2BGA	0T2O3BGA
NO _X emissions class	5*	5*	5*	5*	5*	5*
Energy marking rating (92/42 EEC directive)	****	****	****	****	****	****
SAP 2009 annual/2005 seasonal efficiency % N	G 89.2/90.3	89.2/90.3	89.1/90.3	89.2/90.2	89.3/90.4	89.3/90.4
LF	G 90.2/92.2	90.2/92.2	TBC	90.3/92.3	90.3/92.3	90.3/92.3
Output max/min						
Heat input k	V 25.0/5.8	29.5/6.7	35.0/7.0	17.4/4	25/5.8	32/6.07
Useful heat output 80°C – 60°C k	V 24.5/5.7	28.9/6.6	34.3/6.9	17/3.9	24.5/5.7	31.4/6.6
Useful heat output 50°C – 30°C k	V 26.5/6.2	31.3/7.2	37.1/7.5	18.5/4.3	26.5/6.2	34/7.2
Central heating						
Maximum operating temperature o	80	80	80	80	80	80
Operating pressure central heating Max. b	ar 3	3	3	3	3	3
Min. b	o.8	0.8	0.8	0.8	0.8	0.8
Expansion vessel capacity litr	es 8	10	10	8	8	10
Expansion vessel pre-fill pressure b	0.8	0.8	0.8	0.8	0.8	8.0
Boiler water content litr	es 1.7	2.1	2.4	1.7	1.7	1.7
DHW						
Maximum DHW production Δt 25°C 1/n		18.3	21.8	-	-	-
Δt 30°C I/n	nin 12.9	15.3	18.0	-	-	-
Δt 35°C I/n	nin 11.1	13.1	16.0	-	-	-
Operating pressure DHW Max. b		9	9	-	-	-
Min. b	0.3	0.3	0.3	-	-	-
Dimensions & weights						
Height m	m 600	600	600	600	600	600
Width m		400	400	400	400	400
Depth m		320	350	320	320	320
Weight (empty) k	29	31.5	33	28	28	30
Fittings						
Gas fitting m		22	22	22	22	22
Central heating fittings m	m 22	22	22	22	22	22
DHW circuit fittings m	m 15	15	15	-	-	-
Power supply						
Max power input V		120	140	100	100	100
Power supply voltage/frequency V/		230V/50Hz	230V/50Hz	230V/50Hz	230V/50Hz	230/50
Index of protection	IPX5D	IPX5D	IPX5D	IPX5D	IPX5D	IPX5D
Maximum equivalent flue lengths						
Max horizontal flue length 60/100mm Ø r		7	6	7	7	7
Max vertical flue length 60/100mm Ø r		8	7	8	8	8
Max horizontal flue length 80/125mm Ø r		28	25	28	28	28
Max vertical flue length 80/125mm Ø r	_	28	25	28	28	28
Total equivalent length two pipe 80mm Ø	80	70	60	70	70	70
Filling loop	Yes	Yes	Yes	No	No	No
Hanging bracket	Yes	Yes	Yes	Yes	Yes	Yes
Pre-wired mains cable supplied	Yes	Yes	Yes	Yes	Yes	Yes

Combination





System



7 and 10 year warranty upgrades are available by purchasing a Warranty Upgrade Pack from the merchant at the same time as the boiler. Upgraded warranties must be activated by the installer when the boiler is registered via Ferroli's loyalty club Installersmate.



Robust stainless steel burner for long life

Optional external temperature sensor kit

Dry fit sensors mean they can be replaced without draining the system

Flexible flue options from coaxial single pipe to twin pipe; white or translucent options for visual inspection in voids

Heat exchanger can be chemically cleaned and flushed in situ on both DHW and central heating



Free backup

with every Ferroli boiler











Ferroli offers a complete one-stop-shop solution

We pride ourselves on being able to offer much more than simply high specification, value for money products.

We aim to provide our customers with unbeatable knowledge, support and service that extends beyond the sale of the product.

SPECIFICATION AND TECHNICAL SUPPORT

Installers, merchants, specifiers and developers can call Ferroli's technical support team at any time for specification guidance or technical support.

AFTERSALES

With a national team of dedicated engineers across the UK, Ferroli is always ready and able to provide support to installers and homeowners alike. Be that a repair or annual service, our aim is to ensure your Ferroli boiler works efficiently for years to come.

Ferroli engineers carry a comprehensive stock of spare components to ensure first fix where possible and we also have a nationwide network of Ferroli spare part stockists.

Service & Technical Support

T: 0330 205 0005 F: 0843 479 0082

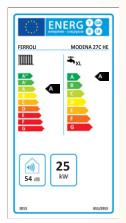
Sales & Spares

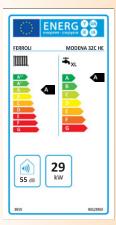
T: 0330 205 0002 F: 0843 479 0081

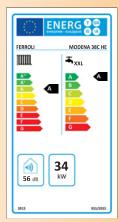
General Enquiries

T: 0330 205 0000

ErP Energy Labels The new ErP Directive on energy labels relating to boilers came into force on 26th September 2015. These are the energy labels for the Modena HE range of combination and system boilers.





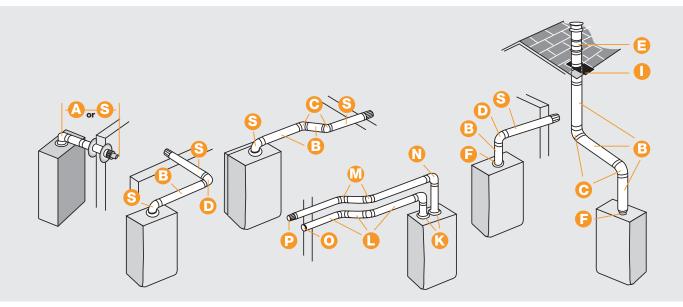








Flues

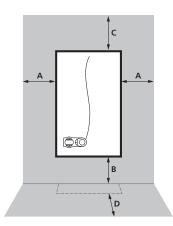


Essential to the boiler's operation is the availability of fresh, clean air and the ability to dispose of combustion products. This is achieved through the installation of a flue which provides ducts to the outside of the premises.

To optimise safety and performance, Ferroli flues must always be used with Ferroli boilers. Ferroli has a comprehensive range of accessories to suit complex installations and to enable the extension of flue lengths. The diagram above shows typical flueing options.

Clearances

- A 0.5cm (minimum)
- B 20cm (minimum)
- C 30cm (minimum)
- D 60cm (minimum) via an openable panel

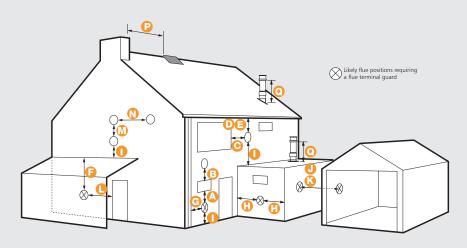


	Accessories Man	ufacturer's Ref	
A	Telescopic Flue 60/100mm – nominal length 610mm	041049G0	
B	Flue Extension 60/100mm Ø – nominal length 1m	1KWMA57W	
0	Elbow 45°- 60/100mm Ø	1KWMA64W	
0	Elbow 90°- 60/100mm Ø	041051X0	
(3	Flue Vertical Termination 60/100mm Ø	1KWUK356	
(Appliance Adaptor for Vertical Flue 60/100mm Ø	041002X0	
G	Bracket – Flue Support 100mm Ø	1KWMR46A	
(1)	Roof Flashing Plate – Flat Roof Ø	1KWMA81U	
0	Roof Flashing Plate – Pitched Roof Ø	1KWMA82U	
0	Pluming Kit $-60/100/60$ mm Ø (with flue kit combined)	041042G0	
K	Appliance Adaptor (Pair) for Twin 80mm \varnothing	041039X0	
•	Flue Extension 80mm Ø – nominal length 1m	222952	
•	Elbow 45°– 80mm Ø	222954	
N	Elbow 90°– 80mm Ø	222955	
0	Terminal (Air Intake) for Twin 80mm Ø Horizontal	1KWMA85A	
P	Terminal (Flue Exhaust) for Twin 80mm Ø Horizontal	1KWMA86A	
0	Bracket – Flue Support 80mm Ø	1KWMR48A	
(3)	Flue Vertical Termination Twin Connection 80mm Ø	010027X0	
8	Standard Rigid Flue Kit 60/100mm – 1m	041025G0	

Please contact Ferroli Sales for other $80/125 \text{ mm} \varnothing$ flue options and accessories not shown. **Note** For non standard flue lengths over 1m a fall of 3° per metre per length should be incorporated back to the boiler. Consult manufacturer's installation instructions for full guidance and options for flueing.

Boiler Control and Accessory Options	Manufacturer's Ref
Digital Timer (diameter 61.5mm)	ZU013021XA
Mechanical Timer	ZU0800510
Digital RF Programmable Room Thermostat	ZU0800009
Mechanical RF Programmable Room Thermostat	ZU0800013
Rear Pipe Space Frame (depth 65mm)	056000G0
Valve Cover	046035G0
External Weather Compensator (combi only)	013018X0

Flue terminal positions



Notes

In addition, the terminal must not be nearer than 300mm to an opening in the building fabric formed for the purpose of accommodating a built-in element such as a window frame.

Condensing terminal positions: if the flue is to be terminated at low level then the potential effect of the plume must be considered.

The plume should not be directed:

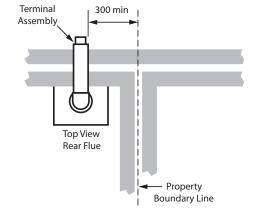
- across a frequently used access route
 towards a window
- across a neighbouring property

For more information on terminal positions please contact our technical department.

The distance from a fanned draught appliance terminal installed parallel to a boundary may not be less than 300mm in accordance with the diagram below.

	Flue Terminal Positions	mm
A	Directly below an opening, air brick, opening windows etc.	300
₿	Above an opening, air brick, opening windows etc.	300
©	Horizontally to an opening, air brick, opening windows etc.	300
0	Below gutters, soil pipes or drain pipes	75
(3	Below eaves	200
3	Below balconies or car port	200
G	From a vertical drain pipe or soil pipe	150
(1)	From an internal or external corner	100
0	Above ground roof or balcony level	300
0	From a surface facing the terminal	600
ß	From a terminal facing the terminal	1200
•	From an opening in the car port (ie. door, window) into the dwelling	1200
M	Vertically from a terminal on the same wall	1500
0	Horizontally from a terminal on the same wall	300
0	From the wall on which the terminal is mounted	N/A
P	From a vertical structure on the roof	150
0	Above intersection with roof	300









www.ferroli.co.uk

Your local Ferroli stockist



Ferroli Limited

Lichfield Road

Burton-upon-Trent









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CONTACT US IN THE UK

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CUSTOMER SERVICE

T: 0330 205 0005 F: 0843 479 0082 service@ferroli.co.uk

GENERAL ENQUIRIES T: 0330 205 0000

generalenquiries@ferroli.co.uk



Training Well trained installers are the key to a safe and efficient heating system. We offer a choice of training and product awareness courses on our key product range, including the Modena HE, at Ferroli's fully equipped training centre in Burton-upon-Trent and at specialist training locations across the UK. Courses are aimed at engineers of all levels to ensure that everyone comes away with the skills and knowledge needed to deliver the first class service that customers expect and deserve. For more details visit www.ferroli.co.uk/training or ring 0843 479 0009.

Ferroli Domestic Boilers Offering gas wall mounted units with outputs of up to 50kW, Ferroli's stylish, compact domestic boilers provide maximum comfort with minimal fuel usage. With a choice of conventional, condensing and combi technologies, there's a boiler to match the heating and hot water requirements of every home.

Ferroli Commercial and Industrial Boilers Ferroli commercial boilers for pressure jet oil, forced air gas or dual fuel are factory matched with high efficiency burners to provide outputs of up to 12,350kW, whilst meeting the strictest emissions demands.

Ferroli Renewable Energy

Products Ferroli continues to meet the latest demands for renewable energy technologies. From domestic air source heat pumps to drain back and pressurised solar systems, Ferroli has the products to suit the most popular renewable energy system options.

Ferroli Spares The popularity of Ferroli as first choice for both domestic and commercial installations means that heating parts stockists offer readily available spares for Ferroli boilers. Ferroli has a UK-based fully stocked warehouse enabling same-day despatch of just about any part needed to keep your Ferroli boiler running.

appliances and equipment since the 1950s. Today, their ultramodern factories in Europe employ over 2,500 people and produce a wide range of wall hung, cast iron and welded steel boilers, making Ferroli one of the largest and most successful heating appliance

manufacturers in the world.

Ferroli has been producing heating

Branston Industrial Estate

Staffordshire DE14 3HD

Calls to our 0330 numbers cost the same as a call to an 01 or 02 national number whether from a landline or mobile. Calls are also inclusive in any bundle you may have with your phone provider. Whilst every effort is taken to ensure the accuracy of the information contained within the brochure, the details are offered in good faith and Ferroli Ltd. accepts no liability for matters arising as a result of errors and/or omissions. The information in this brochure was correct at the time of printing, however specifications and designs may be changed owing to Ferroli's policy of continuous product research and development. The technical specifications in the product instruction manual supersedes and should always be referred to during installation and maintenance. Reproduction of this publication, or any part, is not permitted without the written consent of Ferroli Ltd at marketing@ferroli.co.uk. The statutory rights of the consumer are not affected.